

TACTIPIG SERIES INSTRUCTIONS

↓ IN YOUR PACKAGE YOU WILL RECEIVE A PAIR OF TETHERS SIMILAR TO THESE ↓



↓ AT LEAST 1 TORX KEY SIMILAR TO THIS ↓



↓ ECHO'S 2 AND 4 WILL ALSO GET THIS ↓



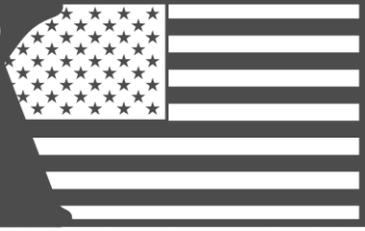
VIEW VIDEO INSTRUCTIONS HERE



THE INSTALL IS ALMOST EXACTLY THE SAME REGARDLESS OF THE TETHER EDITION YOU PURCHASED. THE ECHO1 AND ECHO 2, OR 13 AND DOWN BIKES, WILL USE A T15 AND A T20. THE ECHO3 AND ECHO4, OR 14 AND UP BIKES, WILL USE JUST THE T15. WE INCLUDE THE TOOL OR TOOLS NEEDED WITH EACH SET SOLD. THIS IS BOTH FOR YOUR CONVENIENCE AND TO HELP ENSURE THAT YOU DON'T OVER TIGHTEN THE SCREWS, PLEASE PAY ATTENTION TO THE TORQUE SPECS, IF YOU DON'T HAVE A TORQUE WRENCH REMEMBER THAT SNUG IS PLENTY TIGHT FOR THESE SCREWS.

YOUR NEW TETHERS WILL COME WITH THE TOOLS NEEDED FOR INSTALLATION BUT WILL REUSE YOUR EXISTING HARDWARE. MODEL YEARS 2014 AND UP SHOULD ONLY REQUIRE THE INCLUDED TORX T15 WRENCH. MODEL YEARS 2013 AND DOWN SHOULD REQUIRE BOTH THE INCLUDED TORX T15 AND T20. WE HAVE ENCOUNTERED SOME PRE 2000 MODEL BIKES THAT USED A T25 BUT HAVE SO FAR BEEN UNABLE TO GET A RELIABLE ANSWER ON WHEN THIS CHANGE OCCURRED. IF YOU NEED A T25 FOR YOUR INSTALLATION AND DON'T HAVE ONE, PLEASE REACH OUT AND WE'LL GLADLY SEND YOU ONE.

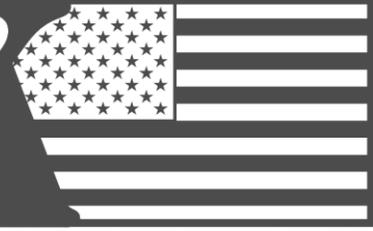
MOTAK

TACTIPIG  **PATENT PENDING**  **MADE IN THE USA**

- 1. WE'RE GOING TO START BY MAKING SURE WE HAVE THE INCLUDED TOOL OR TOOLS IN OUR HANDS AND OUR NEW TETHERS WITHIN REACH I'M GOING TO STAND SO THAT THE SADDLEBAG LID RESTS ON MY THIGHS AS I FACE THE BIKE.**
- 2. START WITH THE BOTTOM SCREWS, REMOVE BOTH SCREWS, YOU WILL FEEL A METAL SUPPORT RUNNING IN BETWEEN THE TWO HOLES INSIDE THE TETHER. WE NEED TO POP IT LOOSE, SOMETIMES THESE CAN BE A LITTLE STUCK, BUT I'VE NEVER HAD ONE I COULDN'T SLIDE OUT WITH MY HANDS. ONCE THE BAR IS FREE YOU CAN SLIDE IT INTO THE BOTTOM OF LOOP OF THE TETHER (THE SIDE FURTHEST FROM THE VELCRO). PAY ATTENTION TO WHERE THE ELONGATED HOLE IS AND REPLACE IT IN THE SAME DIRECTION. I LIKE TO INSERT MY SCREWS THROUGH THE HOLES AT THIS TIME AS WELL. WE INTENTIONALLY MADE THE HOLES A LITTLE SNUG SO THE SCREWS SHOULDN'T FALL OUT WHILE YOU'RE WORKING.**
- 3. NOW YOU CAN REMOVE THE SCREWS FROM THE TOP OF THE OLD TETHER AND REMOVE THE SUPPORT BAR THERE AS WELL. ONCE YOU GET THE TOP SUPPORT BAR AND SCREWS INSERTED INTO THE TETHER YOU CAN START THE INSTALL.**
- 4. START WITH THE BOTTOM SCREWS, MAKE SURE YOU GET THEM STARTED CORRECTLY BEFORE YOU TIGHTEN THEM TO 16-20 IN-LBS.**



MOTAK

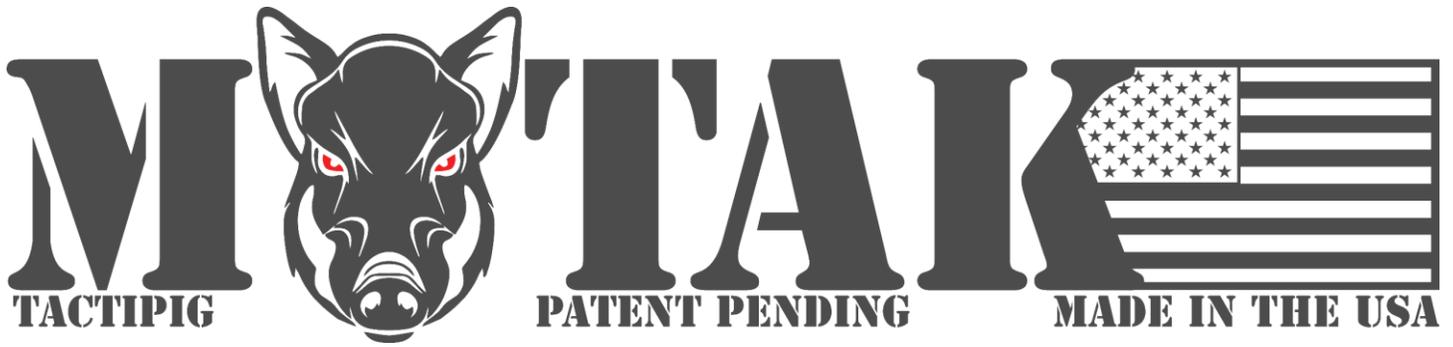
TACTIPIG  **PATENT PENDING**  **MADE IN THE USA**

5. NOW YOU CAN MOVE ON TO THE LID SCREWS. REPEAT THE SAME PROCESS OF STARTING BOTH SCREWS BEFORE TIGHTENING EITHER ONE. NOW YOU CAN SNUG THEM BOTH TO 20-23 IN-LBS. REPEAT ON THE OTHER SIDE AND IF YOU HAVE AN ECHO1 OR ECHO3 YOU'RE DONE. WE RECOMMEND THAT AFTER INSTALLING NEW TETHERS THAT YOU ALLOW THE LID TO SIT OPEN FOR 24HOURS IF POSSIBLE, TO HELP THE NYLON LEARN WHERE IT NEEDS TO BEND AND HOW IT NEEDS TO FOLD.

6. YOU MAY ENCOUNTER SOME SLIGHT CREASING OR BULGING IN THE FABRIC OF THE TETHER WHEN IT IS NEW. THIS IS DUE TO THE CORDURA BEING STIFFER THAN THE FABRIC IT REPLACED AND NOT ALL SADDLEBAG HINGES OPENING AS SQUARE AS THEY SHOULD. OVER TIME THE CORDURA WILL RELAX AND LAY FLAT.



OWNERS OF THE ECHO 2 OR ECHO 4 MODELS PLEASE CONTINUE TO THE NEXT PAGE



7. FOR THE ECHO 2 AND ECHO 4 MODELS YOU MAY HAVE NOTICED THAT YOU HAVE A LITTLE MORE MATERIAL THAN IN THE ABOVE PHOTOS. YOU SHOULD HAVE RECEIVED AN ALCOHOL WIPE AND A PRE ATTACHED PIECE OF ADHESIVE VELCRO ON THE BACK OF YOUR TETHERS.

8. ONCE YOUR TETHER IS INSTALLED WITH THE SUPPORTS AND SCREWS. OBSERVE WHERE THE ADHESIVE VELCRO ON THE LOWER PORTION OF THE TETHER RESTS ON THE INNER WALL OF YOUR SADDLEBAG.

9. USE THE PROVIDED ALCOHOL WIPE TO CLEAN A GENEROUS AREA AROUND WHERE THE ADHESIVE WILL CONTACT YOUR SADDLEBAG.

10. PEEL THE PROTECTIVE PLASTIC OFF THE BACK OF THE ADHESIVE VELCRO (LEAVE THE VELCRO ATTACHED TO THE BACK OF YOUR TETHER). PRESS THE TETHER FIRMLY AGAINST THE SADDLEBAG WALL. 3M RECOMMENDS GIVING THE ADHESIVE 24 HOURS TO COMPLETELY SET UP, BUT YOU WERE GOING TO LEAVE YOUR SADDLEBAG LID OPEN FOR 24 HOURS TO LET THE CORDURA FORM ANYWAYS!

PLEASE FEEL FREE TO REACH OUT WITH QUESTIONS, COMMENTS, CONCERNS, OR IF YOU JUST WANT TO BRAG ABOUT THE INGENIOUS WAY YOU PUT YOUR TACTICAL SADDLEBAG TETHERS TO USE!

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